

#### 2021 Sonoma Coast Pinot Noir

#### History and Philosophy

Littorai Wines is a small, family-owned and operated winery producing vineyard designated Chardonnay and Pinot Noir from the true north coast of California: the coastal mountains of Sonoma and Mendocino Counties. Proprietors Heidi and Ted Lemon are lifelong Winemakers. Ted Lemon began his career at the age of 22 by working for four years in the heart of Burgundy and in 1982, was the first American hired to manage a property in Burgundy at Domaine Guy Roulot in Meursault. Where some see technology as the route to great wines, we see farming. We derive our sustainable farming techniques from the fertile cross currents of permaculture, agroecology and biodynamics. Our winery is situated on a 30 acre integrated biodynamic farm where we produce as many of the vineyard and farm needs on site as possible. Our Estate produced compost is our "fertilizer" of choice.

Expressed in acreage terms, beginning in 2017:

- □ 100% of Littorai's vineyard sources is farmed using only organically certified materials □ 85% is farmed using biodynamic methods (all sites we own or lease and most others) □ 40% is a table of the state of the
- ☐ 49% is estate production

The goal of winegrowing is to produce the finest wine, and that such wine should be a product of the vineyard, not the cellar.

## Vineyard Information

All of the sources for our Sonoma Coast regional bottling are all exceptional sites worthy of vineyard designation in their own right. 36% of the final blend comes from Richardson Ranch in Anapolis on the northern end of the Sonoma Coast, 10% is from Balinard Vineyard in the western hills of Sebastopol. 33% is sourced from press wines of vineyard designate lots: Hirsch, Mays Canyon, The Pivot, The Haven and Thieriot vineyards.

### **Regional Blend Information**

Our regional Sonoma Coast is intended for consumption in the first few years after bottling. While it can, and often does, improve in the bottle, it is not intended for long term aging and we encourage you to enjoy it while young. While it will improve in the months after release, wit provides real pleasure immediately.

# **Tasting Notes**

Vibrant, slightly underripe aromatic tones of cherry, huckleberry, and rhubarb as well as flint and graphite. This is a riper, richer wine than the Les Larmes, but remains very primary and has higher acidity. This Sonoma Coast will need more time to express secondary aromas, but the primary aromas are hypnotic. Both wines offer a glimpse of the depth, complexity, and general quality of the 2021 vintage ahead. Very promising indeed.

APPELLATION Sonoma Coast

FARMING Farmed using a

Farmed using a combination of organic materials and biodynamic methods, not certified

BARREL AGEING 10 months French Oak, 19% new

**PRODUCTION** 

761 cases

ALCOHOL 13.6% abv



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