

## 2020 One Acre Pinot Noir

## History and Philosophy

Littorai Wines is a small, family-owned and operated winery producing vineyard designated Chardonnay and Pinot Noir from the true north coast of California: the coastal mountains of Sonoma and Mendocino Counties. Proprietors Heidi and Ted Lemon are lifelong Winemakers. Ted Lemon began his career at the age of 22 by working for four years in the heart of Burgundy and in 1982, was the first American hired to manage a property in Burgundy at Domaine Guy Roulot in Meursault. Where some see technology as the route to great wines, we see farming. We derive our sustainable farming techniques from the fertile cross currents of permaculture, agro-ecology and biodynamics. Our winery is situated on a 30 acre integrated biodynamic farm where we produce as many of the vineyard and farm needs on site as possible. Our Estate produced compost is our "fertilizer" of choice. Expressed in acreage terms, beginning in 2017:

100% of Littorai's vineyard sources is farmed using only organically certified material
85% is farmed using biodynamic methods (all sites we own or lease and most others)
40% is actata production

The goal of winegrowing is to produce the finest wine, and that such wine should be a product of the vineyard, not the cellar.

## Vineyard

One Acre was the first Pinot Noir we ever produced (in 1993) and in 2016 we purchased this exceptional site from Rich Savoy to ensure that this beautiful property will be part of the Littorai family forever. This is a hilltop vineyard at 1600' elevation in the mountains northeast of Booneville. The winds from the northwest greatly affect the growing conditions within the site. This incredible site produces some of the most aromatically seductive and complex wines in the Littorai portfolio.

# 2020 Vintage Information

The 2020 year was yet another tragic year for wildfires in Napa and Sonoma counties. The presence of many weeks of smoke damaged our crops on the Sonoma Coast. We did not produce any Sonoma Coast Pinot Noirs in 2020 except for Mays Canyon Pinot Noir, which was picked before the fires affected the vineyard. We made this decision early, opting to leave the fruit unpicked on the vines. We are in the business of producing world-class wines and that is our commitment to you. 2020 was the first year we have decided not to harvest such a large portion of our production. While initially the crop in 2020 was relatively abundant, the combination of extensive crop drops due to the effects of heat waves and drought, as well as our attempt to accelerate ripening due to the fires, reduced the crop levels dramatically. Additionally, we sorted aggressively at the winery. We declassified much of the fruit from Savoy, Cerise, One Acre, The Return, and Roman into the Les Larmes bottling. All of these efforts paid enormous dividends in the final bottlings of the vineyard designated wines. The path was tortuous, but we are delighted in the results.

## **Tasting Notes**

This is an unusually fresh and vibrant version of One Acre with finely etched notes of red and black fruits, quince, alpine strawberries, red licorice, rose petal, black tea, cinnamon, white pepper, and candlewax. The palate begins with a delightfully supple entry, then very good density and concentration with a lovely cut of acidity which underlines the bright fruit tones. Assertive tannins and a long, pure finish ensure that this wine will show beautifully at a relatively young age.

APPELLATION
Anderson Valley

#### Soils

Bear Wallow loam over marine origin sandstone

### **FARMING**

Farmed using organic materials and biodynamic methods, not certified

VINE AGE
Re-Planted in 2005

#### **ACREAGE**

One Acre from 1993-2017 when Littorai purchased the property. Now expanded to 3.5 acres.

### **CLONES**

Dijon 114, 777, 828 and Swann

# WHOLE CLUSTER

0% in 2019

## BARREL AGEING 16 months French Oak, 25% new

### <u>YIELD</u> 1.94 tons/acre in 2020

## PRODUCTION 139 cases

ALCOHOL 12.4% abv

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